

LIST OF PARTS



MACHINE No. 61w30

THE SINGER MANUFACTURING COMPANY

LIST
OF
PARTS

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ENGINE NO. 61W30

THE SINGER MANUFACTURING COMPANY

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Instructions for Ordering

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above cases) must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series

200001 to 201500 are Screw Numbers.

201501 to 201800 are Nut Numbers.

201801 to 202000 are Roller Numbers.

202001 and upward are numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE

FOR

MACHINE No. 61w30

For Leather. Has Roller Presser

No.	Plate	Name
*202242	—	Arm
202247	10667	" Cap
200278H	10244	" " Screw
202248	10244	" " " Washer
204235	10668	" Position Pin (2)
200010E	10245	" Screw (3)
202005	10245	" " Washer (3)
202249	13351	" Shaft with 200357E and 203100
202243	13351	" " Bushing (back) with 202244
202244	—	Arm Shaft Bushing (back) Oil Packing (wick)
200338C	10244	Arm Shaft Bushing (back) Set Screw
202245	10667	Arm Shaft Bushing (front) with 202036 and 202260
202260	—	Arm Shaft Bushing (front) Oil Packing (wick)
200502B	10246	Arm Shaft Bushing (front) Oil Packing Thumb Screw
202036	10668	Arm Shaft Bushing (front) Posi- tion Pin
200338C	10244	Arm Shaft Bushing (front) Set Screw
202530	13351	Arm Shaft Connection Belt
202252	10244	" " " " Pulley with 200327C, 200602E and two 202253
200602E	10244	Arm Shaft Connection Belt Pulley Position Screw
200327C	10244	Arm Shaft Connection Belt Pulley Set Screw
202253	10244	Arm Shaft Connection Belt Pulley Spring Flange
203100	—	Arm Shaft Oil Packing (wick)
200357E	10244	" " " " Stop Screw
202255	13351	Balance Wheel (belt groove 2½ in. diam.) with 200328C and 200335C

No.	Plate	Name
200328C	10244	Balance Wheel Position Screw
200335C	10244	" " Set Screw
*202532	—	Bed with 202872
202258	12153	" Hinge Connection (2)
200570E	10245	" " " Screw (4) ...
206879	13351	" Plate (back)
200577H	10245	" " " Screw
210616	10667	" Slide (front)
202265	11671	Bobbin
*202806	—	" Case
202267	11671	" " Latch
*202056	—	" " " Pin
202269	11671	" " " Plunger
202270	11671	" " " Spring
202716	11671	" " Tension Spring
200984C	11671	" " " " Regulat- ing Screw
200594C	11671	Bobbin Case Tension Spring Screw
202533	11671	Bobbin Case complete, Nos. 200594C, 200984C, 202056, 202267, 202269, 202270, 202716 and 202806
202274	10667	Face Plate
202135	10245	" " Position Pin
200462B	10245	" " Thumb Screw
202275	10667	Feed Bar
200641C	10246	" " Hinge Screw (driving)
201522E	10246	" " " " Nut
202276	10245	" " Slide Block
202298	10245	" " " " Crank with 200038C
203124	—	Feed Bar Slide Block Crank 202298 with 200205F, 201518E and 202276
200038C	10245	Feed Bar Slide Block Crank Pinch Screw
200205F	10245	Feed Bar Slide Block Hinge Screw
201518E	10245	" " " " " "
		Nut
202285	13362	Feed Dog
200106E	10245	" " Screw (2)
202297	10667	" Driving Connection with 200054E and 202277
202298	10245	Feed Driving Connection Crank with 200038C
200038C	10245	Feed Driving Connection Crank Pinch Screw
200545C	10245	Feed Driving Connection Hinge Screw
201518E	10245	Feed Driving Connection Hinge Screw Nut

No.	Plate	Name
202277	—	Feed Driving Connection Oil Packing (wick)
200054E	—	Feed Driving Connection Pinch Screw
202300	10246	Feed Driving Eccentric Regulating Bracket
203134	—	Feed Driving Eccentric Regulating Bracket 202300 with 202252, two each 201014c and 201525E
201014c	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw
201525E	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw Nut
202301	10246	Feed Driving Eccentric Regulating Bracket Plunger
202595	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring
200607c	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw
201014c	10245	Feed Driving Eccentric Regulating Bracket Stop Screw
201525E	10245	Feed Driving Eccentric Regulating Bracket Stop Screw Nut
200429c	10246	Feed Driving Eccentric Regulating Screw
200383c	10246	Feed Driving Eccentric Regulating Screw Check Screw
202303	13352	Feed Driving Rock Shaft
206860	—	" " " " 202303 with 200641c, 201522E and 202275
202305	10245	Feed Driving Rock Shaft Center (2)
200043c	10246	Feed Driving Rock Shaft Center Set Screw (2)
202306	10667	Feed Lifting Connection with 200054E and 202277
202307	10246	Feed Lifting Connection Eccentric with 200382c and 200437c
200437c	10246	Feed Lifting Connection Eccentric Position Screw
200382c	13361	Feed Lifting Connection Eccentric Set Screw
200545c	10245	Feed Lifting Connection Hinge Screw
201518E	10245	Feed Lifting Connection Hinge Screw Nut
202277	—	Feed Lifting Connection Oil Packing (wick)

No.	Plate	Name
200054E	10246	Feed Lifting Connection Pinch Screw
202303	13352	Feed Lifting Rock Shaft
202305	10245	" " " " Center (2)
200043C	10246	" " " " " Set Screw (2)
207070	13352	Feed Regulating Spindle with 202311, 202443, 202619 and 210554
*202311	—	Feed Regulating Spindle Head ...
202443	10244	" " " " Pin
202619	10668	" " " " Position Pin
210554	10668	Feed Regulating Spindle Spring (flat)
*206721	—	Hook (sewing)
206722	10972	" 206721 with 200145H, 200596F, 200614C, 202320, 203101, 206751, 206775 and 206852
206723	—	Hook and Bobbin Case complete, Nos. 202533 and 206722
206852	13361	Hook Gib
200614C	11671	" " Hinge Screw
200596F	11671	" " Screw
203101	—	" Oil Wick
*202320	—	" Shaft, 11 $\frac{7}{16}$ in. long
202321	10245	" " Bushing (back)
200346C	10245	" " " " Set Screw
202322	10245	" " " (front)
200346C	10245	" " " " Set Screw..
202323	10244	" " Connection Belt Pulley with 202324 and two 201018C
201018C	13361	Hook Shaft Connection Belt Pulley Set Screw
202324	10244	Hook Shaft Connection Belt Pulley Spring Flange
202260	—	Hook Shaft Oil Packing (wick) (2)
206775	11671	Hook Shaft Pin
206751	11671	" Washer
200145H	11671	" " Screw
202445	10936	Knee Lifter Connection Lever with 202446
202786	—	Knee Lifter Connection Lever 202445 with 200224H, 200262H, 202447 and 202449
200224H	10248	Knee Lifter Connection Lever Hinge Screw
202447	10936	Knee Lifter Connection Lever Lifting Rod with 202302

No.	Plate	Name
202302	10248	Knee Lifter Connection Lever Lifting Rod Cotter Pin
202446	10246	Knee Lifter Connection Lever Pin
202449	10936	" " Lifting Lever
200262H	10248	" " " Hinge Screw
202326	10248	Needle Bar with 200141f
202327	10248	" " Bushing
203123	—	" " " 202327 with 202326
200352c	10248	Needle Bar Bushing Set Screw ..
202331	10248	" " Connecting Link
202332	10668	" " " " Oil Guard
200161D	10247	Needle Bar Connecting Link Oil Guard Screw
202333	10248	Needle Bar Connecting Link Stud with 202254
202254	—	Needle Bar Connecting Link Stud Oil Packing (wick)
200374c	10668	Needle Bar Connecting Link Stud Set Screw
*206891	—	Needle Bar Connecting Stud
202329	10248	" " " " 206891 with 200086c and 202330
202330	—	Needle Bar Connecting Stud Oil Packing (wick)
200086c	10248	Needle Bar Connecting Stud Pinch Screw
202328	13352	Needle Bar Crank with 200335c, 200428c, 202333 and two 200374c
203117	—	Needle Bar Crank 202328 with 202329, 202331 and 202398 to 202400
203172	10248	Needle Bar Crank Friction Washer
200428c	10248	" " " Position Screw..
200335c	10244	" " " Set Screw
200141f	10248	" Set Screw
207072	10249	Presser Bar Bushing
200352c	10248	" " " Set Screw
202339	10249	" " Lifter
200653c	10249	" " " Hinge Screw ..
202340	10249	" " Lifting Releasing Lever Bracket
200260D	10249	Presser Bar Lifting Releasing Lever Bracket Guide Screw
202342	10249	Presser Bar Lifting Releasing Lever Bracket Spring (spiral)

No.	Plate	Name
202337	10249	Presser Bar Position Guide
202338	10249	" " " " Lever
		with 200086F
200086F	10248	Presser Bar Position Guide Lever
		Pinch Screw
200352C	10248	Presser Bar Position Guide Set
		Screw
202378	13361	Presser Bar Spring (heavy)
202346	10249	" " " Stop Rod
200492B	10249	" " Thumb Screw (pres-
		sure regulating)
200475B	10668	Presser Bar Thumb Screw Thumb
		Set Screw
202355	10668	Presser Bar Thumb Screw Thumb
		Set Screw Packing (brass)
201923	10920	Roller Presser, 1½ in. diam., ⅜ in.
		face (fine), with 200548F and
		201534H
202839	10920	Roller Presser Arm
206886	—	" " " 202839 with
		201923
202560	10920	Roller Presser Arm Bracket
		(swing)
206887	—	Roller Presser Arm Bracket
		(swing) 202560 with 200096D and
		206886
200675C	13361	Roller Presser Arm Bracket Posi-
		tion Screw Stud
202558	10920	Roller Presser Arm Bracket Spring
202559	10920	" " " " " "
		Stop
200141F	10248	Roller Presser Arm Bracket Spring
		Stop Screw
200096D	13361	Roller Presser Arm Screw
202557	10920	" " Bar
200548F	13361	" " Hinge Screw
201534H	13361	" " " " Nut
202840	10920	Roller Presser and Bar complete,
		Nos. 200675c, 202557 to 202559,
		206887 and two 200141F
202068	12153	Spool Holder Base
200575H	10668	" " " Screw
204296	12153	" " Wire
200079H	10668	" " " Hinge Screw
204297	12153	Spool Holder complete, Nos.
		200079H, 202068 and 204296
202397	10668	Take-up (auxiliary)
200842E	10668	" " Screw
202398	10247	" Lever

No.	Plate	Name
202399	10247	Take-up Lever Driving Stud with 202277
202277	—	Take-up Lever Driving Stud Oil Packing (wick)
202400	10247	Take-up Lever Hinge Stud with 202423
202423	—	Take-up Lever Hinge Stud Oil Pack- ing (wick)
200383c	10246	Take-up Lever Hinge Stud Set Screw
202401	10247	Take-up Lever Oiling Felt
200132E	10247	" " " " Screw
202402	10247	Tension Disc (back)
202403	10247	" " (front)
202404	10247	" Release Plunger
202405	10247	" " Washer
202407	10881	" Spring
200625F	10247	" Stud with 204925
200084F	—	" " Set Screw
204925	10668	" " Washer
201572B	10881	" Thumb Nut
202409	10252	Tension complete, Nos. 200625F, 201572B, 202402, 202403, 202405, 202407 and 202410
202410	10252	Thread Controller Spring
202411	10252	" " " Stop
200132E	10247	" " " " Screw
202413	10252	" Guide
202414	10252	" "
202415	10252	" "
202417	10252	" "
200582H	10252	" " Screw
200355H	10272	" " Set Screw
200368H	10668	" " " "
202091	10252	" Retainer Sleeve
202092	10252	" " Spring
204058	10252	" " Stud
200368H	10668	" " " Set Screw
204059	10668	Thread Retainer complete, Nos. 202091, 202092 and 204058
202820	13362	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 202534, 202619 and two 200583H
202534	10668	Throat Plate Bobbin Case Stop ...
202619	10668	" " " " " Po- sition Pin
200583H	10668	Throat Plate Bobbin Case Stop Screw
202872	10668	Throat Plate Position Pin
200577H	10245	" " Screw (2)

ACCESSORIES

No.	Plate	Name
200157B	13361	Attachment Screw
202265	11671	Bobbin (5)
*225482	—	" Case Screw Driver Blade ..
*225483	—	" " " " Handle ..
225497	12153	Bobbin Case Screw Driver complete, Nos. 225482 and 225483 ..
135 x 4	—	Needles, three each, sizes 14 and 16
225180	—	Drip Pan (short) with four wood screws $\frac{1}{2}$ in., No. 5
41400	12153	Machine Rest Pin (wood)
36578	12153	Oiler with 36579
36579	12153	" Spout, $3\frac{1}{2}$ in. long, with 120117
120117	—	" " Washer
*225484	—	Screw Driver Blade
*225485	—	" " Handle
225498	12153	Screw Driver complete ($7\frac{1}{4}$ in. long), Nos. 225484 and 225485 ..
225487	13361	Roller Presser Hinge Screw Nut Wrench
225554	12153	Wrench (steel)

BOBBIN WINDER

Swing Automatic, Right Hand

*225451	—	Bobbin Holder
225453	10882	Frame with 202277 and 225438
225454	10882	" Hinge Pin
202277	—	" Oil Packing (wick)
225438	10882	" " Well Cap
225455	10882	" Spring
225456	10882	" " Plunger
202473	10883	Pulley with 200380c
200380c	10272	" Set Screw
*225443	—	Spindle
225452	10882	" 225443 with 225451
225444	10882	Stop Latch
200056E	10882	" " Screw
225458	10882	" " Thumb Lever
225459	10882	" " " " Hinge Stud
225460	10882	" " " " Joint Stud
202478	10882	" " Trip Lever
200299H	10882	" " " " Hinge Screw
225461	10881	Tension Bracket with 201499B ...
200082D	10881	" " Screw
202104	10881	" " " Washer

No.	Plate	Name
2102	10881	Tension Disc
202407	10881	" Spring
201499B	10881	" Stud
201572B	10881	" " Thumb Nut
225462	10881	Bobbin Winder Tension Bracket complete, Nos. 201572B, 202407, 225461 and two 2102
225433	10883	Bobbin Winder and Tension Bracket Base
225436	10883	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200299H, 202104, 202473, 202478, 225433, 225444, 225452 to 225456, 225458 to 225460, 225462 and two wood screws $\frac{3}{4}$ in., No. 13, R.H.B.

KNEE LIFTER

227781	10936	Knee Lifter Rock Lever with 200522c and 200529c
227782	—	Knee Lifter Rock Lever 227781 with two each 202451 and 202452
227783	—	Knee Lifter Rock Lever 227782 with 202985 and 227784
202453	10936	Knee Lifter Rock Lever Knee Plate with 200526c
202985	—	Knee Lifter Rock Lever Knee Plate 202453 with 202455
202455	10936	Knee Lifter Rock Lever Knee Plate Arm (short)
200522c	13361	Knee Lifter Rock Lever Knee Plate Arm Set Screw
200526c	13361	Knee Lifter Rock Lever Knee Plate Set Screw
202451	10936	Knee Lifter Rock Lever Lug with two wood screws $\frac{3}{4}$ in., No. 13H
202452	13361	Knee Lifter Rock Lever Lug Hinge Pin
227784	10936	Knee Lifter Rock Lever Rod, 3 in. long, with 227785
*227785	—	Knee Lifter Rock Lever Rod Cap or Oil Guard
200529c	13361	Knee Lifter Rock Lever Rod Set Screw

(Other Knee Lifter parts are listed with
parts of machine head.)

FEED DOGS

No.	Plate	Name
202283	13362	Feed Dog, for shoe lining, for 202819
202285	13362	Feed Dog, for leather work, for 202820 and 206798
202813	13362	Feed Dog, for 202820 and 206798 ..
203138	13362	" " " 202820 and 206798 ..
207051	13362	" " " shoe lining, for 202819
207052	13362	Feed Dog, for shoe lining, for 202819

PRESSER FEET

202616	10920	Presser Foot, for shoe linings, used in place of Roller Presser
202803	10920	Presser Foot, used in place of Rol- ler Presser

ROLLER PRESSERS

201924	13361	Roller Presser, $\frac{37}{32}$ in. diam., $\frac{9}{16}$ in. face (coarse), with 200551F and 201534H
201923	10920	Roller Presser, $1\frac{1}{4}$ in. diam., $\frac{1}{8}$ in. face (fine), with 200548F and 201534H
202839	10920	Roller Presser Arm
206886	—	" " " 202839 with 201923
204328	13361	Roller Presser Arm
206911	—	" " " 204328 with 201924

No.	Plate	Name
202560	10920	Roller Presser Arm Bracket (swing)
206887	—	Roller Presser Arm Bracket (swing) 202560 with 200096D and 206886
206917	—	Roller Presser Arm Bracket 202560 with 200096D and 206911
200675C	13361	Roller Presser Arm Bracket Posi- tion Screw Stud
202558	10920	Roller Presser Arm Bracket Spring
202559	10920	" " " " "
		Stop
200141F	10248	Roller Presser Arm Bracket Spring Stop Screw
200096D	13361	Roller Presser Arm Screw
202557	10920	" " Bar
200548F	13361	" " Hinge Screw
200551F	13361	" " " "
201534H	13361	" " " " Nut
206918	—	Roller Presser and Bar complete, Nos. 200675C, 202557 to 202559, 206917 and two 200141F
202840	10920	Roller Presser and Bar complete, Nos. 200675C, 202557 to 202559, 206887 and two 200141F

THROAT PLATES

202819	13362	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 202534, 202619 and two 200583H, for 202283, 207051 and 207052 ...
202820	13362	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 202534, 202619 and two 200583H, for 202285, 202813 and 203138 ...
206798	13362	Throat Plate, 46 needle hole, for needle sizes 16 and 18, with 202534, 202619 and two 200583H, for 202285, 202813 and 203138 ...

OBSOLETE PARTS

No.	Plate	Name
202470	10271	Bobbin Winder Base
202471	10271	" " Frame
202472	10271	" " Spring
202474	10271	" " Spindle
202475	10271	" " Stop Latch
202477	10272	" " " Thumb Lever
202479	10271	Bobbin Winder complete, Nos. 200056E, 200161D, 200221D, 201537H, 202470 to 202475, 202477, 202478, three 200299H and two round head wood screws 1 in., No. 13
202480	10271	Bobbin Winder Spool Holder Base with 200355H and 202484
202481	10271	Bobbin Winder Spool Holder Base Spool Pin
202482	10272	Bobbin Winder Spool Holder Ten- sion Disc (lower or upper)
202483	10272	Bobbin Winder Spool Holder Ten- sion Disc Spring (brass)
202484	10272	Bobbin Winder Spool Holder Ten- sion Disc Thread Guide
202485	10271	Bobbin Winder Spool Holder com- plete, Nos. 200011E, 202480, 202481, 202483, two 202482 and one wood screw 1 in., No. 13 ..

NUMERICAL LIST OF PARTS
FOR
MACHINE No. 61w30

NUMERICAL LIST OF PARTS

No.	Plate	Name
2102	10881	Bobbin Winder Tension Disc, for 225462
36578	12153	Oiler with 36579
36579	12153	" Spout, 3½ in. long, with 120117, for 36578
41400	12153	Machine Rest Pin (wood)
120117	—	Oiler Spout Washer, for 36579
200010E	10245	Arm Screw
200011E	10272	Bobbin Winder Spool Holder Ten- sion Disc Screw, for 202485
200038C	10245	Feed Bar Slide Block Crank Pinch Screw, for 202298
200038C	10245	Feed Driving Connection Crank Pinch Screw, for 202298
200043C	10246	Feed Driving Rock Shaft Center Set Screw
200043C	10246	Feed Lifting Rock Shaft Center Set Screw
200054E	10246	Feed Driving Connection Pinch Screw, for 202297
200054E	10246	Feed Lifting Connection Pinch Screw, for 202306
200056E	10882	Bobbin Winder Stop Latch Screw, for 202479 and 225436
200079H	10668	Spool Holder Wire Hinge Screw, for 204297
200082D	10881	Bobbin Winder Tension Bracket Screw, for 225436
200084F	—	Tension Stud Set Screw
200086C	10248	Needle Bar Connecting Stud Pinch Screw, for 202329
200086F	10248	Presser Bar Position Guide Lever Pinch Screw, for 202338
200096D	13361	Roller Presser Arm Screw, for 206887 and 206917
200106E	10245	Feed Dog Screw
200132E	10247	Take-up Lever Oiling Felt Screw..
200132E	10247	Thread Controller Spring Stop Screw
200141F	10248	Needle Set Screw, for 202326
200141F	10248	Roller Presser Arm Bracket Spring Stop Screw, for 202840 and 206918
200145H	11671	Hook Washer Screw, for 206722 ..
200157B	13361	Attachment Screw

No.	Plate	Name
200161D	10247	Bobbin Winder Frame Spring Screw, for 202479
200161D	10247	Needle Bar Connecting Link Oil Guard Screw
200205F	10245	Feed Bar Slide Block Hinge Screw, for 203124
200221D	10272	Bobbin Winder Frame Hinge Screw, for 202479
200224H	10248	Knee Lifter Connection Lever Hinge Screw, for 202786
200260D	10249	Presser Bar Lifting Releasing Lever Bracket Guide Screw
200262H	10248	Knee Lifter Lifting Lever Hinge Screw, for 202786
200278H	10244	Arm Cap Screw
200299H	10882	Bobbin Winder Stop Latch Thumb Lever Hinge Screw, for 202479
200299H	10882	Bobbin Winder Stop Latch Thumb Lever Joint Screw, for 202479 ..
200299H	10882	Bobbin Winder Stop Latch Trip Lever Hinge Screw, for 202479 and 225436
200327c	10244	Arm Shaft Connection Belt Pulley Set Screw, for 202252
200328c	10244	Balance Wheel Position Screw, for 202255
200335c	10244	Balance Wheel Set Screw, for 202255
200335c	10244	Needle Bar Crank Set Screw, for 202328
200338c	10244	Arm Shaft Bushing (back) Set Screw
200338c	10244	Arm Shaft Bushing (front) Set Screw
200346c	10245	Hook Shaft Bushing (back) Set Screw
200346c	10245	Hook Shaft Bushing (front) Set Screw
200352c	10248	Needle Bar Bushing Set Screw ..
200352c	10248	Presser Bar Bushing Set Screw ..
200352c	10248	" " Position Guide Set Screw
200355H	10272	Bobbin Winder Spool Holder Tension Disc Screw Set Screw, for 202480
200355H	10272	Thread Guide Set Screw
200357E	10244	Arm Shaft Oil Packing Stop Screw, for 202249
200368H	10668	Thread Guide Set Screw

No.	Plate	Name
200368H	10668	Thread Retainer Stud Set Screw..
200374C	10668	Needle Bar Connecting Link Stud Set Screw, for 202328
200380C	10272	Bobbin Winder Pulley Set Screw, for 202473
200382C	13361	Feed Lifting Connection Eccentric Set Screw, for 202307
200383C	10246	Feed Driving Eccentric Regulating Screw Check Screw
200383C	10246	Take-up Lever Hinge Stud Set Screw
200428C	10248	Needle Bar Crank Position Screw, for 202328
200429C	10246	Feed Driving Eccentric Regulating Screw
200437C	10246	Feed Lifting Connection Eccentric Position Screw, for 202307
200462B	10245	Face Plate Thumb Screw
200475B	10668	Presser Bar Thumb Screw Thumb Set Screw
200492B	10249	Presser Bar Thumb Screw (pres- sure regulating)
200502B	10246	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200522C	13361	Knee Lifter Rock Lever Knee Plate Arm Set Screw, for 227781
200526C	13361	Knee Lifter Rock Lever Knee Plate Set Screw, for 202453
200529C	13361	Knee Lifter Rock Lever Rod Set Screw, for 227781
200545C	10245	Feed Driving Connection Hinge Screw
200545C	10245	Feed Lifting Connection Hinge Screw
200548F	13361	Roller Presser Hinge Screw, for 201923
200551F	13361	Roller Presser Hinge Screw, for 201924
200570E	10245	Bed Hinge Connection Screw
200575H	10668	Spool Holder Base Screw
200577H	10245	Bed Plate (back) Screw
200577H	10245	Throat Plate Screw
200582H	10252	Thread Guide Screw
200583H	10668	Throat Plate Bobbin Case Stop Screw, for 202819, 202820 and 206798
200594C	11671	Bobbin Case Tension Spring Screw, for 202533
200596F	11671	Hook Gib Screw, for 206722

No.	Plate	Name
200602E	10244	Arm Shaft Connection Belt Pulley Position Screw, for 202252
200607C	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw
200614C	11671	Hook Gib Hinge Screw, for 206722
200625F	10247	Tension Stud with 204925, for 202409
200641C	10246	Feed Bar Hinge Screw (driving), for 206860
200653C	10249	Presser Bar Lifter Hinge Screw ..
200675C	13361	Roller Presser Arm Bracket Posi- tion Screw Stud, for 202840 and 206918
200842E	10668	Take-up (auxiliary) Screw
200984C	11671	Bobbin Case Tension Spring Regu- lating Screw, for 202533
201014C	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw, for 203134
201014C	10245	Feed Driving Eccentric Regulating Bracket Stop Screw, for 203134
201018C	13361	Hook Shaft Connection Belt Pulley Set Screw, for 202323
201499B	10881	Bobbin Winder Tension Stud, for 225461
201518E	10245	Feed Bar Slide Block Hinge Screw Nut, for 203124
201518E	10245	Feed Driving Connection Hinge Screw Nut
201518E	10245	Feed Lifting Connection Hinge Screw Nut
201522E	10246	Feed Bar Hinge Screw Nut, for 206860
201525E	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw Nut, for 203134
201525E	10245	Feed Driving Eccentric Regulating Bracket Stop Screw Nut, for 203134
201534H	13361	Roller Presser Hinge Screw Nut, for 201923 and 201924
201537H	10272	Bobbin Winder Stop Latch Thumb Lever Joint Screw Nut, for 202479
201572B	10881	Bobbin Winder Tension Stud Thumb Nut, for 225462
201572B	10881	Tension Thumb Nut, for 202409 ..
201923	10920	Roller Presser, 1½ in. diam., ⅜ in. face (fine), with 200548F and 201534H, for 206886

No.	Plate	Name
201924	13361	Roller Presser, $\frac{37}{32}$ in. diam., $\frac{9}{16}$ in. face (coarse), with 200551F and 201534H, for 206911
202005	10245	Arm Screw Washer
202036	10668	" Shaft Bushing (front) Position Pin, for 202245
*202056	—	Bobbin Case Latch Pin, for 202533
202068	12153	Spool Holder Base, for 204297
202091	10252	Thread Retainer Sleeve, for 204059
202092	10252	" " Spring, for 204059..
202104	10881	Bobbin Winder Tension Bracket Screw Washer, for 225436
202135	10245	Face Plate Position Pin
*202242	—	Arm
202243	13351	" Shaft Bushing (back) with 202244
202244	—	Arm Shaft Bushing (back) Oil Packing (wick), for 202243
202245	10667	Arm Shaft Bushing (front) with 202036 and 202260
202247	10667	Arm Cap
202248	10244	" " Screw Washer
202249	13351	" Shaft with 200357E and 203100
202252	10244	" " Connection Belt Pulley with 200327c, 200602E and two 202253, for 203134
202253	10244	Arm Shaft Connection Belt Pulley Spring Flange, for 202252
202254	—	Needle Bar Connecting Link Stud Oil Packing (wick), for 202333..
202255	13351	Balance Wheel (belt groove $2\frac{1}{8}$ in. diam.) with 200328c and 200335c
202258	12153	Bed Hinge Connection
202260	—	Arm Shaft Bushing (front) Oil Packing (wick), for 202245
202260	—	Hook Shaft Oil Packing (wick)..
202265	11671	Bobbin
202267	11671	" Case Latch, for 202533
202269	11671	" " " Plunger, for 202533
202270	11671	" " " Spring, for 202533
202274	10667	Face Plate
202275	10667	Feed Bar, for 206860
202276	10245	" " Slide Block, for 203124
202277	—	Bobbin Winder Frame Oil Packing (wick), for 225453
202277	—	Feed Driving Connection Oil Packing (wick), for 202297
202277	—	Feed Lifting Connection Oil Packing (wick), for 202306

No.	Plate	Name
202277	—	Take-up Lever Driving Stud Oil Packing (wick), for 202399
202283	13362	Feed Dog, for shoe lining, for 202819
202285	13362	Feed Dog, for leather work, for 202820 and 206798
202297	10667	Feed Driving Connection with 200054E and 202277
202298	10245	Feed Bar Slide Block Crank with 200038c, for 203124
202298	10245	Feed Driving Connection Crank with 200038c
202300	10246	Feed Driving Eccentric Regulating Bracket, for 203134
202301	10246	Feed Driving Eccentric Regulating Bracket Plunger
202302	10248	Knee Lifter Connection Lever Lifting Rod Cotter Pin, for 202447
202303	13352	Feed Driving Rock Shaft, for 206860
202305	10245	Feed Driving Rock Shaft Center
202305	10245	" Lifting Rock Shaft Center ..
202306	10667	" " Connection with 200054E and 202277
202307	10246	Feed Lifting Connection Eccentric with 200382c and 200437c
202308	13352	Feed Lifting Rock Shaft
*202311	—	" Regulating Spindle Head, for 207070
*202320	—	Hook Shaft, 11 $\frac{7}{16}$ in. long, for 206722
202321	10245	Hook Shaft Bushing (back)
202322	10245	" " " (front)
202323	10244	" " Connection Belt Pulley with 202324 and two 201018c ..
202324	10244	Hook Shaft Connection Belt Pulley Spring Flange, for 202323
202326	10248	Needle Bar with 200141F, for 203123
202327	10248	" " Bushing, for 203123 ..
202328	13352	" " Crank with 200335c, 200428c, 202333 and two 200374c, for 203117
202329	10248	Needle Bar Connecting Stud 206891 with 200086c and 202330, for 203117
202330	—	Needle Bar Connecting Stud Oil Packing (wick), for 202329
202331	10248	Needle Bar Connecting Link, for 203117

No.	Plate	Name
202332	10668	Needle Bar Connecting Link Oil Guard
202333	10248	Needle Bar Connecting Link Stud with 202254, for 202328
202337	10249	Presser Bar Position Guide
202338	10249	" " " " Lever with 200086F
202339	10249	Presser Bar Lifter
202340	10249	" " Lifting Releasing Lever Bracket
202342	10249	Presser Bar Lifting Releasing Lever Bracket Spring (spiral)
202346	10249	Presser Bar Spring Stop Rod
202355	10668	" " Thumb Screw Thumb Set Screw Packing (brass)
202378	13361	Presser Bar Spring (heavy)
202397	10668	Take-up (auxiliary)

Nos. 202398 to 202400, for 203117.

202398	10247	Take-up Lever
202399	10247	" " Driving Stud with 202277
202400	10247	Take-up Lever Hinge Stud with 202423
202401	10247	Take-up Lever Oiling Felt
202402	10247	Tension Disc (back), for 202409..
202403	10247	" " (front), for 202409 ..
202404	10247	" Release Plunger
202405	10247	" " Washer, for 202409..
202407	10881	Bobbin Winder Tension Spring, for 225462
202407	10881	Tension Spring, for 202409
202409	10252	Tension complete, Nos. 200625F, 201572B, 202402, 202403, 202405, 202407 and 202410
202410	10252	Thread Controller Spring, for 202409
202411	10252	Thread Controller Spring Stop ...
202413	10252	" Guide
202414	10252	" "
202415	10252	" "
202417	10252	" "
202423	—	Take-up Lever Hinge Stud Oil Packing (wick), for 202400
202443	10244	Feed Regulating Spindle Head Pin, for 207070
202445	10936	Knee Lifter Connection Lever with 202446, for 202786

No.	Plate	Name
202446	10246	Knee Lifter Connection Lever Pin, for 202445
202447	10936	Knee Lifter Connection Lever Lifting Rod with 202302, for 202786
202449	10936	Knee Lifter Lifting Lever, for 202786
202451	10936	Knee Lifter Rock Lever Lug with two wood screws $\frac{3}{8}$ in., No. 13H, for 227782
202452	13361	Knee Lifter Rock Lever Lug Hinge Pin, for 227782
202453	10936	Knee Lifter Rock Lever Knee Plate with 200526c, for 202985
202455	10936	Knee Lifter Rock Lever Knee Plate Arm (short), for 202985

Nos. 202470 to 202472 (obsolete), for 202479.

202470	10271	Bobbin Winder Base
202471	10271	" " Frame
202472	10271	" " " Spring
202473	10883	" " Pulley with 200380c, for 202479 and 225436
202474	10271	Bobbin Winder Spindle (obsolete), for 202479
202475	10272	Bobbin Winder Stop Latch (obsolete), for 202479
202477	10272	Bobbin Winder Stop Latch Thumb Lever (obsolete), for 202479 ..
202478	10882	Bobbin Winder Stop Latch Trip Lever, for 202479 and 225436 ...

Nos. 202479 to 202485 (obsolete).

202479	10271	Bobbin Winder complete, Nos. 200056E, 200161D, 200221D, 201537H, 202470 to 202475, 202477, 202478, three 200299H and two round head wood screws 1 in., No. 13 ..
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Nos. 202480 to 202483, for 202485.

202480	10271	Bobbin Winder Spool Holder Base with 200355H and 202484
202481	10271	Bobbin Winder Spool Holder Base Spool Pin
202482	10272	Bobbin Winder Spool Holder Tension Disc (lower or upper)
202483	10272	Bobbin Winder Spool Holder Tension Disc Spring (brass)

No.	Plate	Name
202484	10272	Bobbin Winder Spool Holder Tension Disc Thread Guide, for 202480
202485	10271	Bobbin Winder Spool Holder complete, Nos. 200011E, 202480, 202481, 202483, two 202482 and one wood screw 1 in., No. 13..
202530	13351	Arm Shaft Connection Belt
*202532	—	Bed with 202872
202533	11671	Bobbin Case complete, Nos. 200594C, 200984C, 202056, 202267, 202269, 202270, 202716 and 202806, for 206723
202534	10668	Throat Plate Bobbin Case Stop, for 202819, 202820 and 206798 ..
Nos. 202557 to 202559, for 202840 and 206918.		
202557	10920	Roller Presser Bar
202558	10920	" " Arm Bracket Spring
202559	10920	" " " " " "
		Stop
202560	10920	Roller Presser Arm Bracket (swing), for 206887 and 206917..
202595	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring
202616	10920	Presser Foot, for shoe linings, used in place of Roller Presser
202619	10668	Feed Regulating Spindle Head Position Pin, for 207070
202619	10668	Throat Plate Bobbin Case Stop Position Pin, for 202819, 202820 and 206798
202716	11671	Bobbin Case Tension Spring, for 202533
202786	—	Knee Lifter Connection Lever 202445 with 200224H, 200262H, 202447 and 202449
202803	10920	Presser Foot, used in place of Roller Presser
*202806	—	Bobbin Case, for 202533
202813	13362	Feed Dog, for 202820 and 206798..
202819	13362	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 202534, 202619 and two 200583H, for 202283, 207051 and 207052 ..
202820	13362	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 202534, 202619 and two 200583H, for 202285, 202813 and 203138 ..

No.	Plate	Name
202839	10920	Roller Presser Arm, for 206886 ..
202840	10920	Roller Presser and Bar complete, Nos. 200675c, 202557 to 202559, 206887 and two 200141F
202872	10668	Throat Plate Position Pin, for 202532
202985	—	Knee Lifter Rock Lever Knee Plate 202453 with 202455, for 227783 ..
203100	—	Arm Shaft Oil Packing (wick), for 202249
203101	—	Hook Oil Wick, for 206722
203117	—	Needle Bar Crank 202328 with 202329, 202331 and 202398 to 202400
203123	—	Needle Bar Bushing 202327 with 202326
203124	—	Feed Bar Slide Block Crank 202298 with 200205F, 201518E and 202276
203134	—	Feed Driving Eccentric Regulating Bracket 202300 with 202252, two each 201014c and 201525E
203138	13362	Feed Dog, for 202820 and 206798 ..
203172	10248	Needle Bar Crank Friction Washer
204058	10252	Thread Retainer Stud, for 204059
204059	10668	Thread Retainer complete, Nos. 202091, 202092 and 204058
204235	10668	Arm Position Pin
204296	12153	Spool Holder Wire, for 204297 ...
204297	12153	Spool Holder complete, Nos. 200079H, 202068 and 204296
204328	13361	Roller Presser Arm, for 206911
204925	10668	Tension Stud Washer, for 200625F
*206721	—	Hook (sewing), for 206722
206722	10972	" 206721 with 200145H, 200596F, 200514c, 202320, 203101, 206751, 206775 and 206852, for 206723 ..
206723	—	Hook and Bobbin Case complete, Nos. 202533 and 206722
206751	11671	Hook Washer, for 206722
206775	11671	" Shaft Pin, for 206722
206798	13362	Throat Plate, 46 needle hole, for needle sizes 16 and 18, with 202534, 202619 and two 200583H, for 202285, 202813 and 203138 ..
206852	13361	Hook Gib, for 206722
206860	—	Feed Driving Rock Shaft 202303 with 200641c, 201522E and 202275
206879	13351	Bed Plate (back)

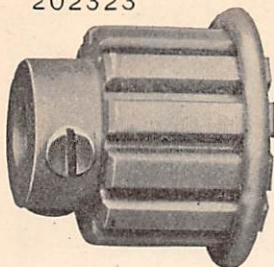
No.	Plate	Name
206886	—	Roller Presser Arm 202839 with 201923, for 206887
206887	—	Roller Presser Arm Bracket (swing) 202560 with 200096D and 206886, for 202840
*206891	—	Needle Bar Connecting Stud, for 202329
206911	—	Roller Presser Arm 204328 with 201924
206917	—	Roller Presser Arm Bracket 202560 with 200096D and 206911, for 206918
206918	—	Roller Presser and Bar complete, Nos. 200675C, 202557 to 202559, 206917 and two 200141F
207051	13362	Feed Dog, for shoe lining, for 202819
207052	13362	Feed Dog, for shoe lining, for 202819
207070	13352	Feed Regulating Spindle with 202311, 202443, 202619 and 210554
207072	10249	Presser Bar Bushing
210554	10668	Feed Regulating Spindle Spring (flat), for 207070
210616	10667	Bed Slide (front)
225180	—	Drip Pan (short) with four wood screws $\frac{1}{2}$ in., No. 5
225433	10883	Bobbin Winder and Tension Bracket Base, for 225436
225436	10883	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200299H, 202104, 202473, 202478, 225433, 225444, 225452 to 225456, 225458 to 225460, 225462 and two wood screws $\frac{3}{4}$ in., No. 13, R.H.B. ..
225438	10882	Bobbin Winder Frame Oil Well Cap, for 225453
*225443	—	Bobbin Winder Spindle, for 225452
225444	10882	" " Stop Latch, for 225436
*225451	—	" " Bobbin Holder, for 225452
		Nos. 225452 to 225456, for 225436.
225452	10882	Bobbin Winder Spindle 225443 with 225451
225453	10882	Bobbin Winder Frame with 202277 and 225438

No.	Plate	Name
225454	10882	Bobbin Winder Frame Hinge Pin..
225455	10882	" " " Spring
225456	10882	" " " " Plunger
Nos. 225458 to 225460, for 225436.		
225458	10882	Bobbin Winder Stop Latch Thumb Lever
225459	10882	Bobbin Winder Stop Latch Thumb Lever Hinge Stud
225460	10882	Bobbin Winder Stop Latch Thumb Lever Joint Stud
225461	10881	Bobbin Winder Tension Bracket with 201499b, for 225462
225462	10881	Bobbin Winder Tension Bracket complete, Nos. 201572b, 202407, 225461 and two 2102, for 225436
*225482	—	Bobbin Case Screw Driver Blade, for 225497
*225483	—	Bobbin Case Screw Driver Handle, for 225497
*225484	—	Screw Driver Blade, for 225498 ..
*225485	—	" " Handle, for 225498 ..
225487	13361	Roller Presser Hinge Screw Nut Wrench
225497	12153	Bobbin Case Screw Driver com- plete, Nos. 225482 and 225483 ..
225498	12153	Screw Driver complete (7½ in. long), Nos. 225484 and 225485 ..
225554	12153	Wrench (steel)
227781	10936	Knee Lifter Rock Lever with 200522c and 200529c, for 227782
227782	—	Knee Lifter Rock Lever 227781 with two each 202451 and 202452, for 227783
227783	—	Knee Lifter Rock Lever 227782 with 202985 and 227784
227784	10936	Knee Lifter Rock Lever Rod, 3 in. long, with 227785, for 227783 ..
*227785	—	Knee Lifter Rock Lever Rod Cap or Oil Guard, for 227784

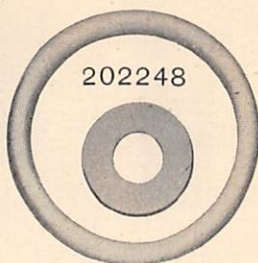
**ILLUSTRATIONS OF PARTS
FOR
MACHINE No. 61 w30**

PLATE 10244—FULL SIZE

202323



202324

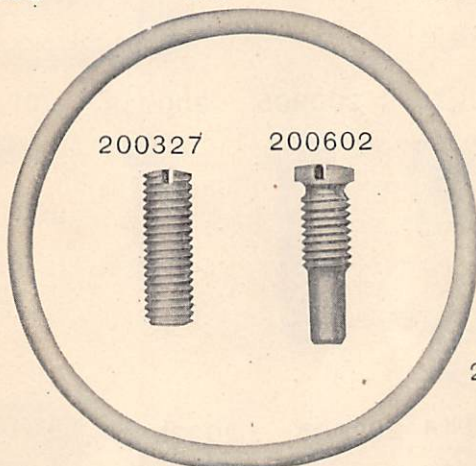


202248

200338



202253



200357



200327



200602



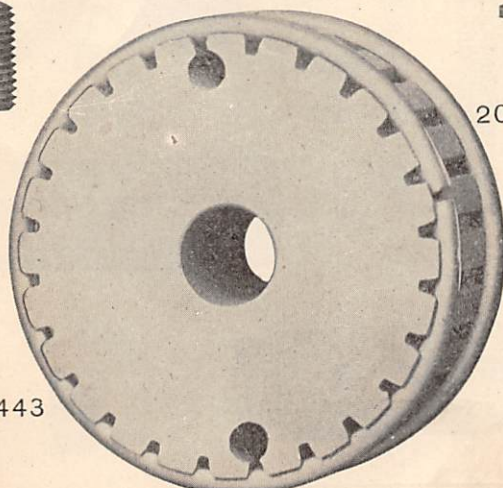
202140



200335



202252



200278



200328



202443



PLATE 10245—FULL SIZE

200010



200545



200462



200570



200577



202135



202305



202276



200205



200038



200139



200106



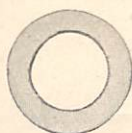
201518



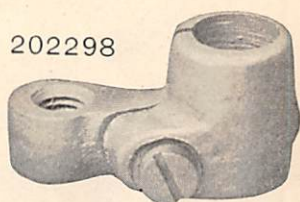
201014



202005



202298



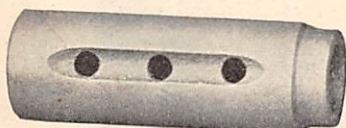
201525



202321



202322



200346



PLATE 10246—FULL SIZE

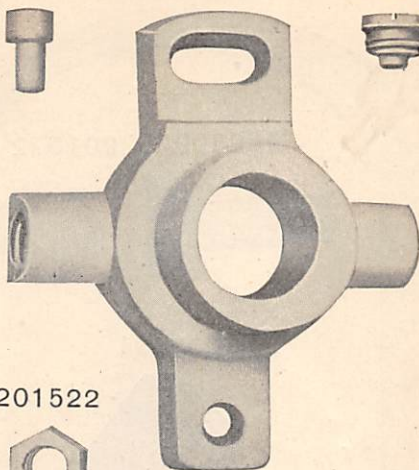
200641



202301



202300



200607



201522



202595



200429



200054



202446



200043



200437



200383



202307

200502

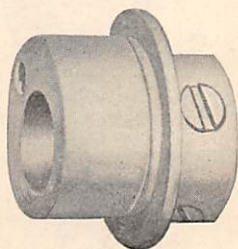


PLATE 10247—FULL SIZE

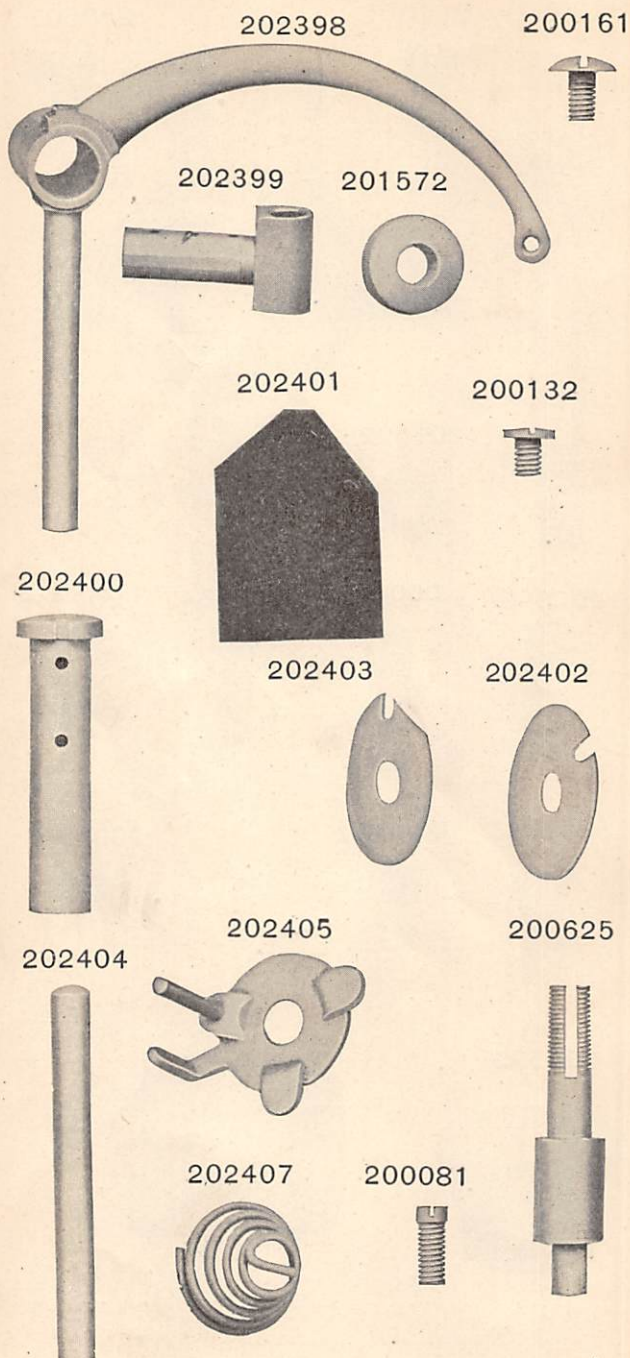


PLATE 10248—FULL SIZE

200224



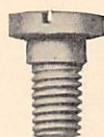
200428



200335



200262



200141



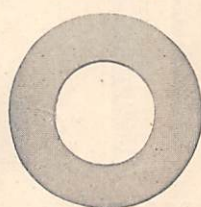
200086



202302



203172



202326



202333



202329



202327



202331



200352



200363

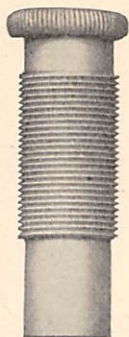


PLATE 10249—FULL SIZE

202337



200492



200260



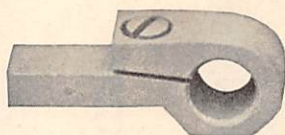
202346



200074



202338



200347



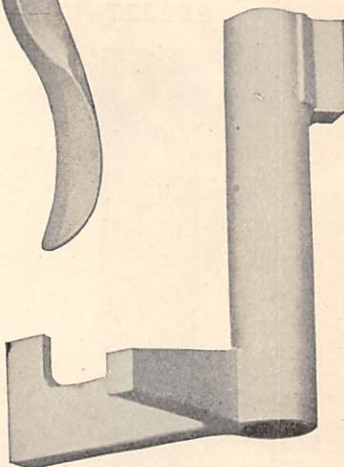
202339



200653



202340



202342



207072

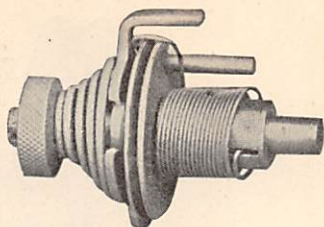


PLATE 10252—FULL SIZE

202411



202409



202413



202414



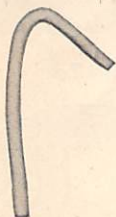
200389



202410



202417



204058



200582



202415



200355



202091



200366



202092



PLATE 10271—ONE-HALF SIZE

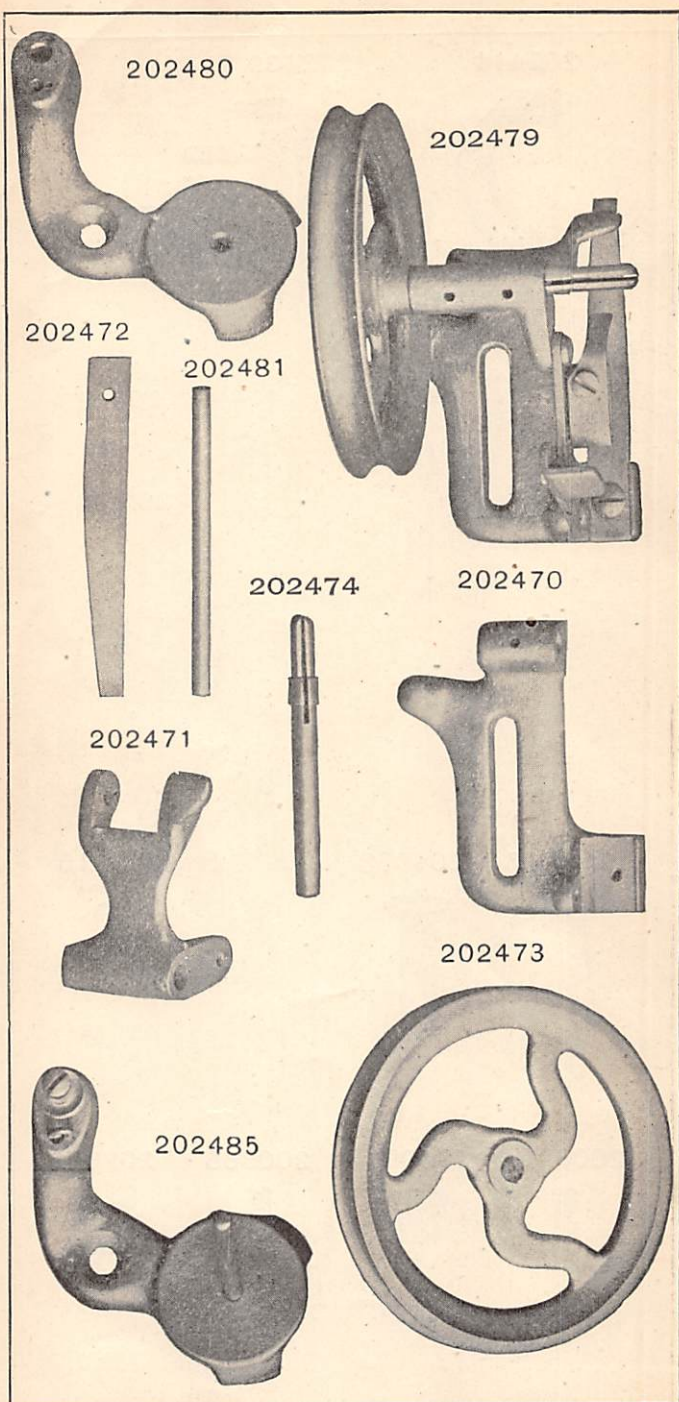


PLATE 10272—FULL SIZE

200221



200011



200056



200299



200380



201537



200161



200355



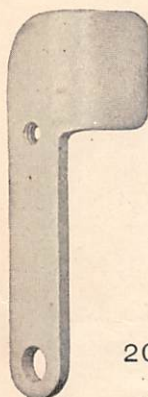
202483



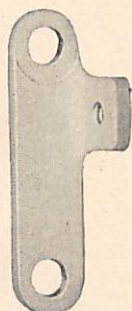
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202477



202478



202475



202484 200392



200387

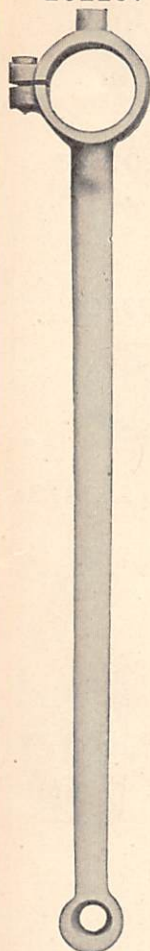


200290



PLATE 10667 - ONE - HALF SIZE

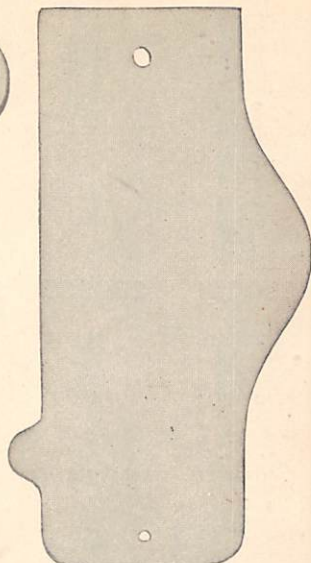
202297



202306



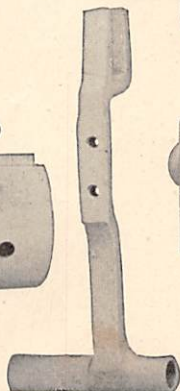
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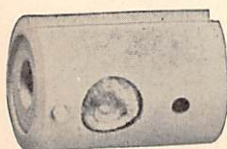
202247



202275



202245



210616



PLATE 10668—FULL SIZE

200475



200575



200374



200583



200378



200368



200079



200842



202619



202355



202872



202036



204925



204059



204235



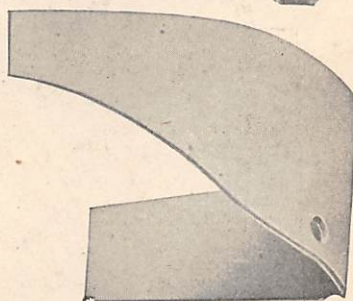
202534



202397



202332

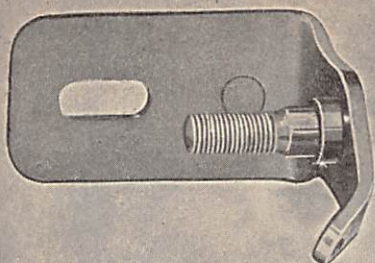


210554



PLATE 10881—FULL SIZE

225461



200082



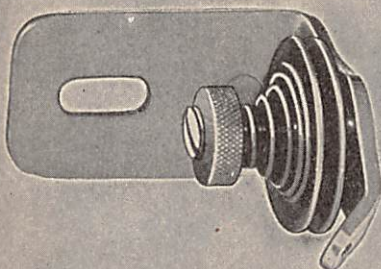
202104



2102



225462



202407



201499

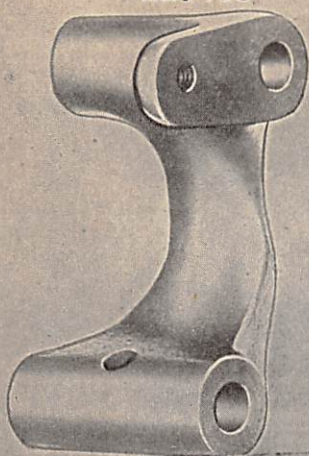


201572



PLATE 10882—FULL SIZE

225453



225454



225452



225455



225456



225438



200380



200056



200299



225458



225459



202478



225460



225444



PLATE 10883 ONE-FOURTH SIZE

225433



202473



225436



PLATE 10920 —FULL SIZE

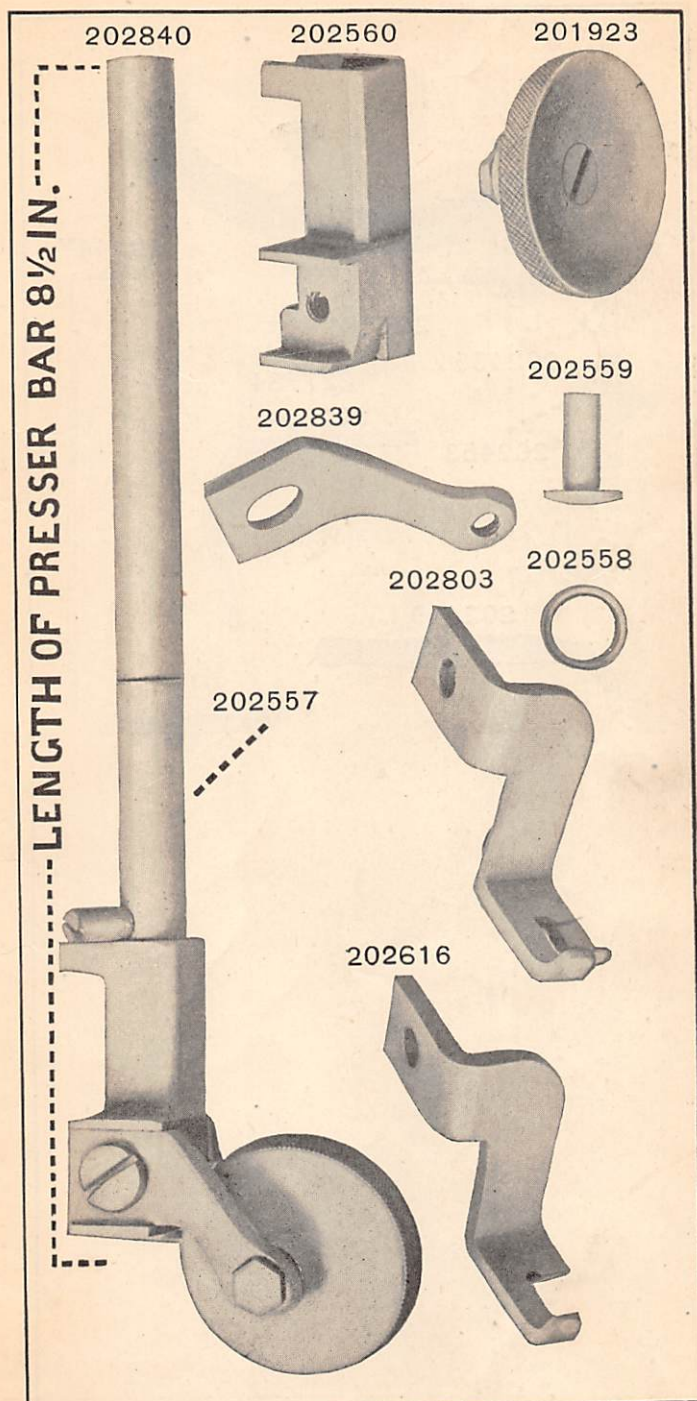


PLATE 10936 —ONE—FOURTH SIZE

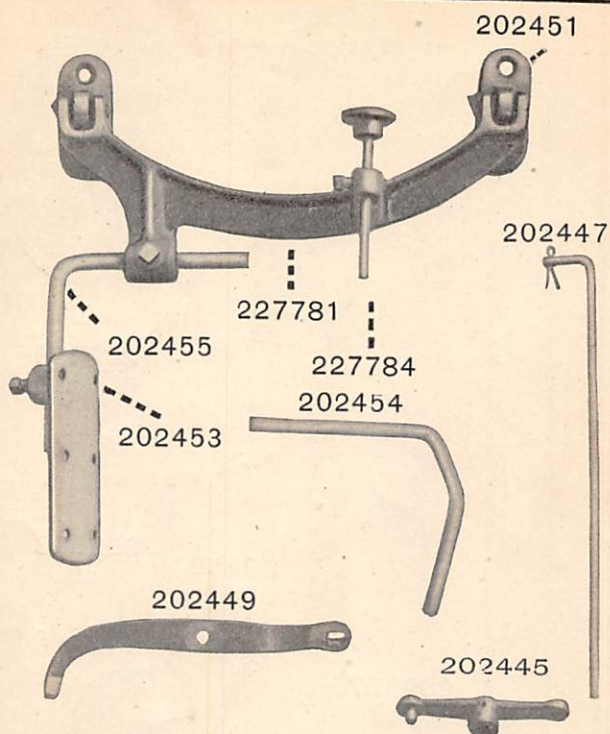


PLATE 11671-FULL SIZE

200596



200594



200984



206775



202267



202269



202270



202265



202056



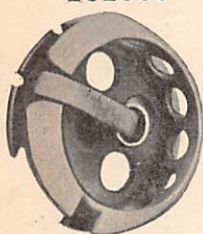
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200614



202533



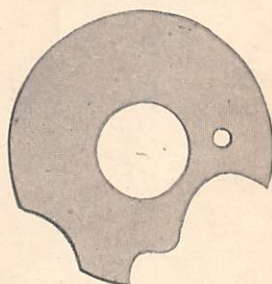
200346



200145



206751



202321



202322



PLATE 10972 -ONE-HALF SIZE

206722



PLATE 12153-ONE-HALF SIZE

41400



225498



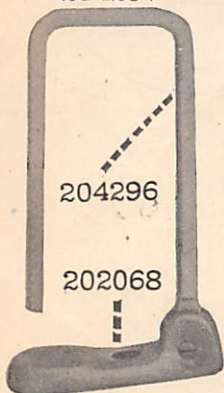
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202258



204297



204296

202068

225554



36578



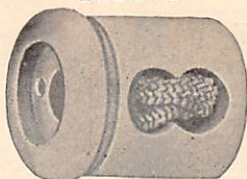
36579

PLATE 13351—ONE-HALF SIZE

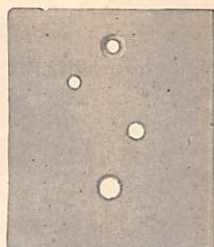
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202243



206879



202530



202255

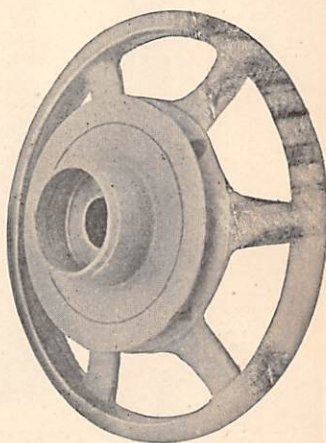
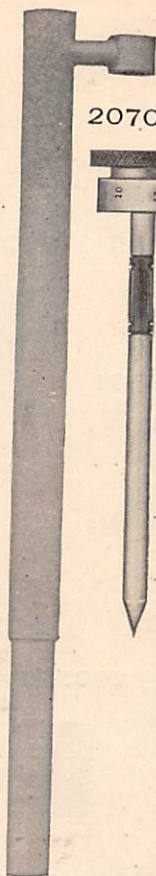


PLATE 13352—ONE-HALF SIZE

202303



202308



207070



202328

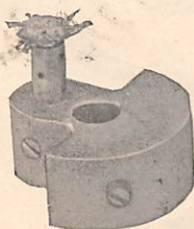
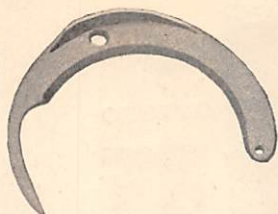


PLATE 13361-FULL SIZE

200191



206852



201018



202378

201534



200675



200096



200548



201572

200157

200551



225487

202452



200522

200526



200529



201924

204328

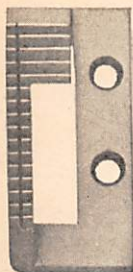


200382



PLATE 13362-FULL SIZE

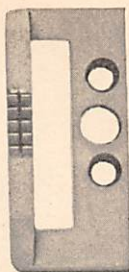
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202285



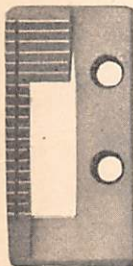
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203138



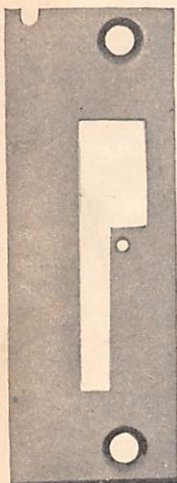
207051



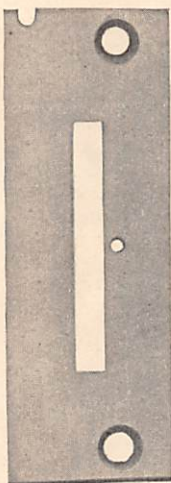
207052



202819



202820



206798





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